

S.F.A.S

8295



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RBW6205G00331-3G
Job Sheet 180503



10-15

Part No: RBW6205G00331-3G

Job Qty: 1 ea

Part Name: Main Rotor Blade Retention Bolt R&R Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/7/18

Job Tracking No:

Due Date: 10/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G00331-3G Rev. 2B IPP Rev. A 18.06.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/8/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		10/8/18	0.00	0.10	Small Fab-3		
120	QC	1 pcs		10/8/18	0.00	0.00	QC5		
130	Packaging	1 pcs		10/8/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		10/8/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Pick and pack case.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	90-Start up Operation	5076619
RBW6205G03451-3G	Bolt Guide Removal & Install	1 Ea (1 ea)	110-Small Fab	5108311
RBW6205G08451-3G	Puller Bolt Removal	1 Ea (1 ea)	110-Small Fab	5109798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10137	1	12	0
110-Small Fab	RBW6205G03451-3G	1	0	0
	RBW6205G08451-3G	1	0	0

Part Specifications



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Container No: S112864



Part: RBW6205G00331-3G

Job No: 180503

Serial No/Batch: S112864

Revision: 2B

Inspector:

Exp Date:

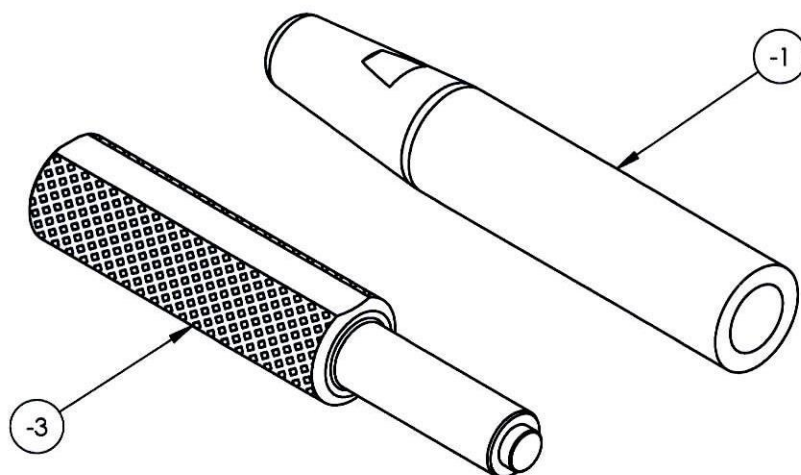
Instructions:

Date: 09/24/18

Plex 8/23/18 2:29 PM dart.logan.david

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED 2.50 REF. DIMENSION TO -1. ALSO ADDED .455 REF. DIMENSION TO -3.	9/24/2009	WP	GE
1	CH'D -3 HANDLE DIA., WAS $\phi 1.20$ IS $\phi 1.28$. -3 REF. DIM. .455 IS NOW .767.	9/28/2009	WP	GE
2	REMOVED ENGRAVING FROM -1. CH'D -3 OD. FROM $\phi 1.28$ TO $\phi 1.276$. MILLED FLAT FROM .51 TO .587 REF., AND .767 REF. TO .50 REF. ALSO CH'D -3 .032x60° TO .03 @ 30°, AND .08x60° TO .08@60°. ALSO ADDED VISIBLE KNURLING.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING AND ADDED KNURL NOTE.	10/27/2010	WP	GE
2B	SEPERATED TOOLS FROM KIT RBW6205G00331-3G. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



ORIGINAL No. REF.
RBW3205G00331-3G $\equiv$ 3G3205G00331
DO NOT USE, FOR REFERENCE ONLY.

FUNCTION: USED TO REMOVE AND INSTALL THE
MAIN ROTOR BLADE BOLTS.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BOLT GUIDE	6061	RBW6205G03451-3G	1
			-3	1	PULLER	6061	RBW6205G08451-3G	1
		B/O	-5	1	PISTOL CASE	BLACK PLASTIC	R.S.R. SPORTS #10137	N/S

RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT REM/INSTL TOOL KIT	
DWG NO. RBW6205G00331-3G	REV 2B
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/32 .XX $\pm$.01 ANGLES $\pm$ 6° .X $\pm$.1	APPROVED <i>D Wed</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 10/17/2013 SHEET 1 OF 1